

### 3.HVC806A0 X-Ray Source



#### Introduction:

The HVC806A0 is a compact, safe, and electrically stable integrated X-ray source with low leakage. It operates continuously at 240W within the allowable temperature range. The system includes a high-voltage power supply, filament power supply, X-ray tube, high-voltage oil tank, and radiator. This high-frequency, self-cooling, and self-protecting X-ray generator delivers up to a maximum voltage of up to 80kV and a maximum power of 240W. It mainly consists of a control box and high-voltage oil tank, with RS232 communication for control, monitoring, and firmware upgrades.

#### Features:

1. Integrated design with high electrical integration and a compact appearance
2. Capable of continuous, long-term operation
3. High stability
4. Versatile installation options
5. Standard digital interface for easy use

#### Application:

Food testing, industrial non-destructive testing, dangerous goods testing and other fields, mostly used for simple X-ray machines or mobile X-ray testing equipment

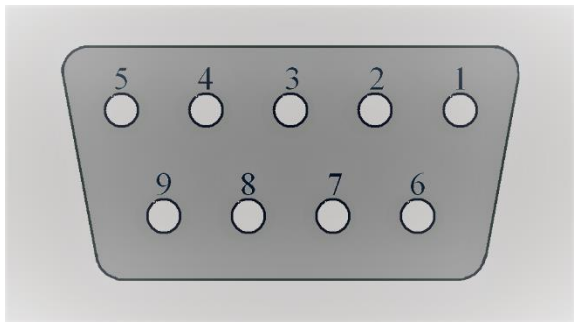
#### Specification:

Item	Specification
Input voltage	230VAC $\pm$ 10%, 50/60Hz, 3Amps
Output power of X ray	Max continuous output power 240W (80kV/3mA,40kv/6mA)

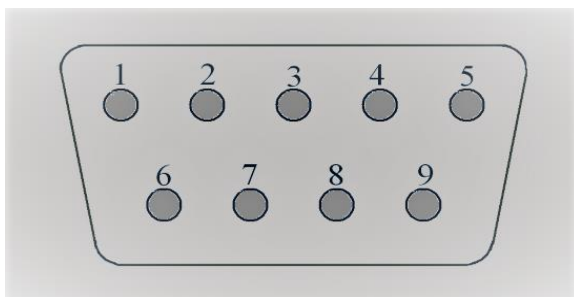
tube	
Output voltage	Rated output voltage: Continuously adjustable voltage range 30kV---80kV
	Output voltage ripple: $\pm 0.5\%$ (peak to peak)
	Output voltage accuracy: $\pm 2\%$ of voltage setting value
	line regulation: $\pm 0.1\%$
	load regulation: $\pm 0.1\%$
Tube current	Rated tube current: Continuously adjustable current range 1mA-6mA
	Tube current accuracy: $\pm 0.2\text{mA}$ of current setting value
	line regulation: $\pm 0.1\%$
	load regulation: $\pm 0.1\%$
Rise time of output voltage	The kV rise time is <0.6 Sec at maximum power
	The kV rise time is <0.1 Sec at low voltage ( < 40kV )
Filament power supply:	input voltage: 24VDC
	filament voltage: 2.0 to 5.3V
	filament: 3.0 to 3.8Amps RMS
	preheating time: 3sec
Tube feature	Tube type: fixed anode、glass envelope、tungsten target
	focus: 0.8mm
	inherent filtration: 0.8mm Be, 1.5mm Al
	radiation angle: $80^\circ * 16^\circ$ fan beam
	target angle: $25^\circ$
Cooling	transformer oil, external circulation, external forced air cooling
Working temperatures	$-10^\circ\text{C}---40^\circ\text{C}$
Storing temperature	$-20^\circ\text{C}---60^\circ\text{C}$
System temperature protection	$60^\circ\text{C} \pm 3^\circ\text{C}$ of oil temperature
Humidness	98%, Non- condensation
Weight	31.1kg
Installation direction	Installation in any direction
Radiation angle	$16^\circ \times 80^\circ$
X-ray leakage	Less than 0.5mR/hr at 5cm from the surface of the HVC806A0.

**JB1/AC~, (AC Input Power Connector)**


Pin	Signal	Parameter
1	L	live wire
2	N	Neutral line
3	G	PE

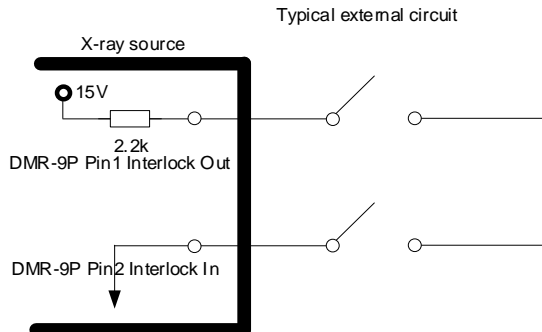
**JB2/COM, (DMR-9S interface definitions)**


Pin	Signal	Parameter
1.4.6.7.8.9	N/C	No connect
2	TXD	Data transmit
3	RXD	Data receive
5	GND	Signal gnd

**JB3/Interlock, (DMR-9P interface definitions)**


Pin	Signal	Parameter
3/4/5/6/7/8/9	N/C	No connect
1	Interlock Out	
2	Interlock In	

Short connect pin1 and pin2 make X ray source normal operation. Typical connection :


**Led indicator**

ID	Color	Meaning
XrayOn	Yellow	indicate X ray on
ARC	Red	Arcing in oil tank
OT	Red	Over temperature
EP_Err	Red	Tube voltage error
IP_Err	Red	Tube current error
Power	Green	Power on

Tank size

HVC806A0:

Unit: mm

